#### **INSTALLATION INSTRUCTIONS**

# 1279 - TO SUIT AUDI 80 7/92-ON PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN



WARNING: 1. Do not drill, cut weld or otherwise modify the towbar.

2. If you are using electric welding on a motor vehicle, <u>always</u> check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could <u>destroy</u> any onboard computers. If in doubt, check with the vehicle's manufacturer.

- 1. Ensure all hardware items have been included.
- 2. Remove bumper.
- 3. Remove tape covering 6x8mm taped holes 3 each side.
- 4. Hold towbar up against rear panel and align holes in towbar with taped holes.
- 5. Fit 6x8mm bolts supplied and tighten.
- 6. Fit 2x12mm bolts, one each side, through hole in body with loose plate inside boot.
- 7. Using two remaining holes as guides drill 13mm holes through body and fit bolts.
- 8. Tighten bolts as per torque listing below.
- 9. Slide bumper back into position as far as possible so edge of bumper hits saddle dropper. **NOTE: Cutting of bumper may be required on some models.**
- 10. Mark bumper either side of dropper.
- 11. Remove bumper and cut as per sketch **NOTE: Centre bumper support arm may have** to be cut.
- 12. Towbar rating sticker to be conspicuously located on inside rear end of the drivers door. (see diagram below)

### RECOMMENDED ASSEMBLY TORQUE LISTING

TECOMMENDED / TOOLINGED TO TECHNIC		
<b>Diameter</b>	Grade 4.6 Bolt	Grade 8.8 Bolt
	Nm	Nm
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

#### FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties

<u>PLEASE NOTE</u>: You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

IMPORTANT: Please see over for safety chain hook-up procedure.



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